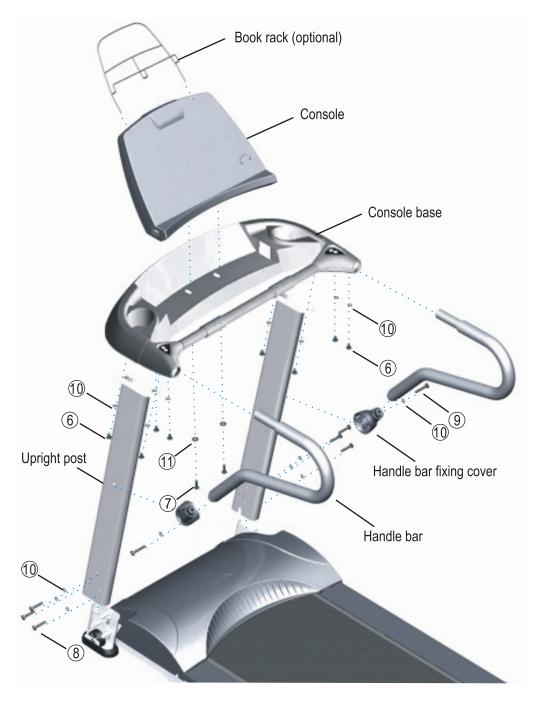
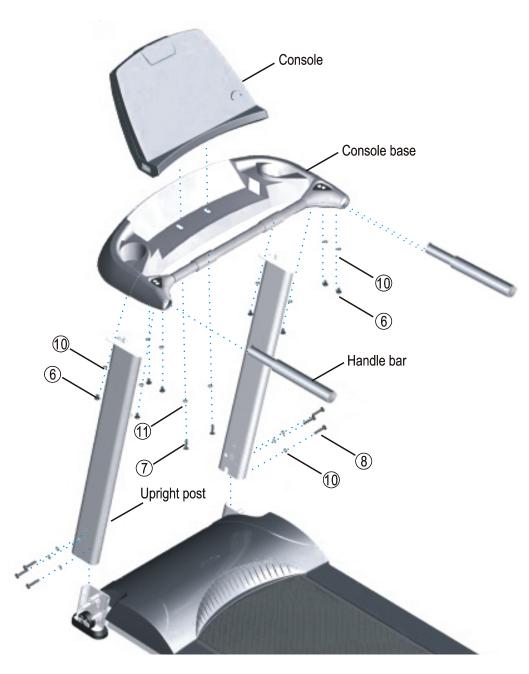
T817/T818



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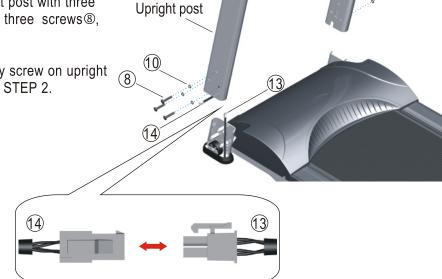


No.	Part description	Graph	Quantity		
INO.	Fait description	Giapii	T816	T817	T818
1	Console		1	1	1
2	Console base		1	1	1
3	Upright post (R+L)		2	2	2
4	Handle bar (R+L)	7	2	0	0
5	Handle bar (R+L)		0	2	2
6	Screw, dome head M8x15mm		8	8	8
7	Screw, dome head M8x30mm		2	2	2
8	Screw, dome head M8x50mm		6	6	6
9	Screw, dome head M8x55mm		0	2	2
10	Washer, star M8x0.8mm	(3)	14	16	16
11	Washer, flat M10x2mm	0	2	2	2
12	Book rack (optional)	A	0	1	1
13	Cable, main frame, 1920mm		1	1	1
14	Cable, upright post, 1230mm		1	1	1
15	Cable, console, 440mm		1	1	1
16	Cable, ext. key, PCB, 270mm		0	2	2
17	Cable, ext. key, 200mm		0	1	2
18	Cable, ext. key, 380mm		0	1	0
19	Cable, signal, handle pulse PCB, 390mm		1	1	1
20	Cable, sensor, 1150mm	<u> </u>	1	1	1
21	Allen key wrench, 6x50x90mm		1	1	1
22	Handle bar fixing cover		0	2	2





- 1. Connect upright cable @ to main frame cable @.*
- 2. Position the left upright post with care and make sure cables are not pinched.
- 3. Secure each upright post with three star washers @ and three screws &, M8x50mm.
- 4. DO NOT tighten any screw on upright post until you finish STEP 2.



STEP 3 Assemble console

- 1. Insert console cable/cables ® through the holes on the console base before setting console on the console base.
- 2. Secure and tighten console in place with two screws ⑦, M8x30mm and two flat washers ⑪.
- 3. Connect console cable ® to upright cable ® from the bottom.*
- 4. Also, connect contact HR cables @ to @ together from the bottom.
- 5. T817, T818 only—connect extension key cables to to and to to together on both sides of the console from the bottom.



STEP 2 Assemble console base

- 1. Position console base on upright posts and be careful not to damage cables.
- 2. Secure each upright post with two screws, M8x15mm@ and two star washers .
- 3. Tighten console base screws.
- 4. Tighten the three screws, M8x50 on the bottom of each upright post. (Refer to STEP 1)



*All cable connector alignment must be correct and secured tightly. Refer to detailed drawing. Be careful not to pinch or damage cables during assembly process.



STEP 4 Assemble handle bar

1. Insert handle bars into the console base.

Console

- 2. Secure each handle bar to the console base with two screws 6, M8x15 and two star washers 0.
- 3. DO NOT tighten any screw until all screws on handle bar are in position.
- 4. T817, T818 only—insert fixing cover onto bottom of handle bar and secure them to the upright post with one screw @, M8x55 and one star washer @.
- 5. Tighten all screws after they are in position.